

GS 630 Chainsaw



Documents

Engine and starter

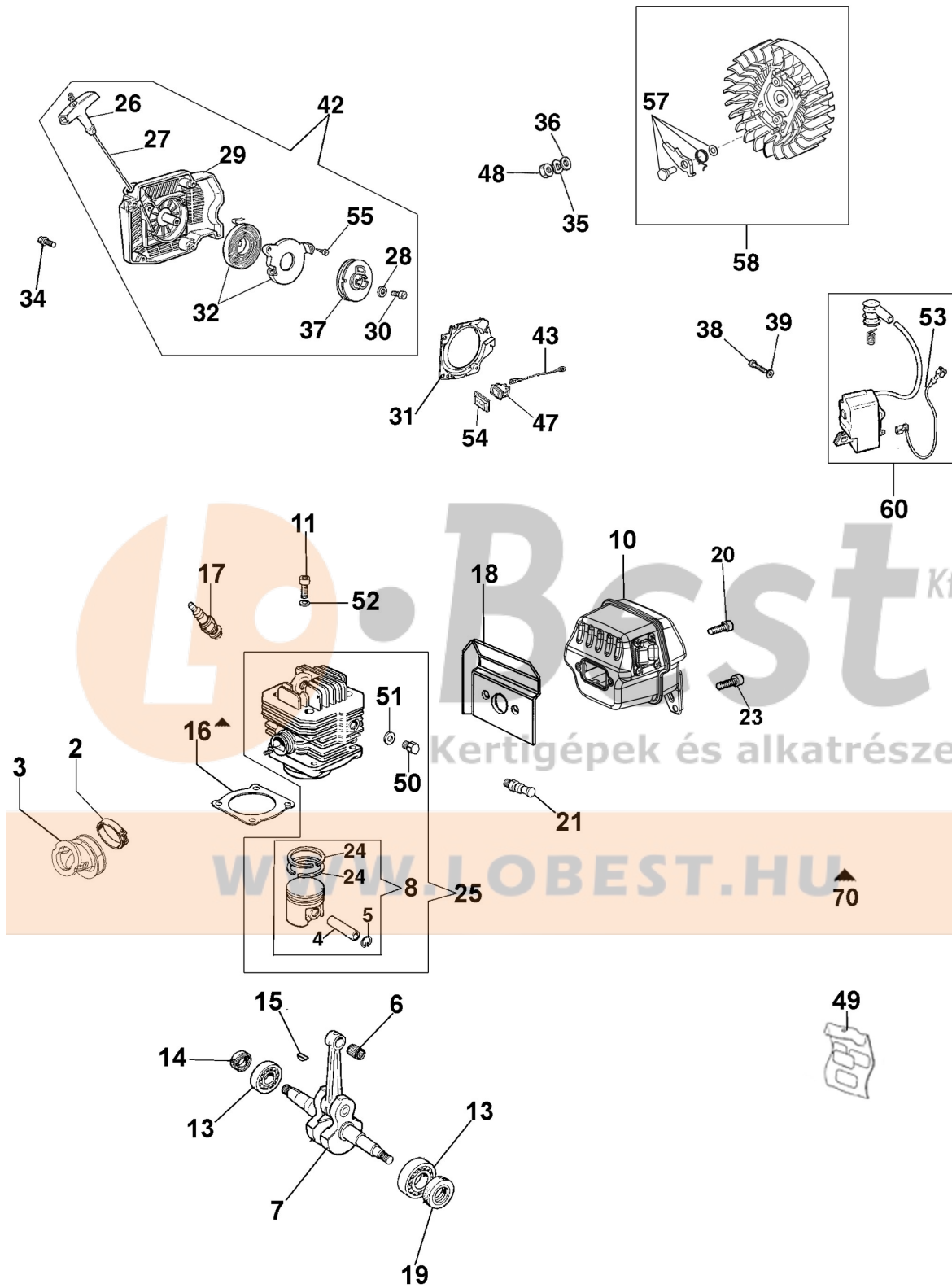
Crankcase and chain brake

Tank and air filter

Carburetor HDA-350



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Illustration Engine and starter

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
2	1	50200015AR	Band				
3	1	50010026R	Manifold				
4	1	50010031R	Piston pin				
5	2	007201198R	Ring				
6	1	3037014R	Bearing				
7	1	50020003R	Crankshaft				
8	1	50092013A	Piston assy Ø48				
10	1	50020078BR	Muffler				
11	4	005100906AR	Screw				
13	2	3034012R	Bearing				
14	1	094500004R	Seal ring				
15	1	094500028R	Key				
16	1	50010046DR	Gasket				
17	1	3055118R	Spark plug				
18	1	50010058AR	Gasket				
19	1	007201313R	Seal ring				
20	2	3891038R	Screw				
21	1	50010215R	Decompressor				
23	3	3891036R	Screw				
24	2	3123005R	Piston ring Ø48				
25	1	50092028B	Complete cylinder Ø48				
26	1	097000064AR	Starter handle				
27	1	098000079R	Starter rope				
28	1	3918006R	Washer				
29	1	50010172BR	Starter case				
30	1	3908036R	Screw				
31	1	50010019AR	Flange				
32	1	098000060AR	Spring				
34	4	097000092AR	Screw				
35	1	3833080R	Washer				
36	1	3916009R	Washer				
37	1	52010439CR	Pulley				
38	2	3891015R	Screw				
39	2	3916004R	Washer				
42	1	50012069DR	Starter assy				
43	1	097000121AR	Cable				
47	1	2317021R	Switch				
48	1	004000142R	Nut				
49	1	50020115	Labels kit				
50	1	52010093	Screw				
51	1	3078012	Washer				
52	4	3833076R	Washer				
53	1	50020073R	Cable				
54	1	2317013R	Guard				

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Illustration Engine and starter

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
55	2	3960017AR	Screw				
57	1	52012027	Pawl kit				
58	1	50010331BR	Flywheel				
60	1	50020061AR	Ignition coil				
70	1	50012052B	Gasket set				



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Illustration Crankcase and chain brake

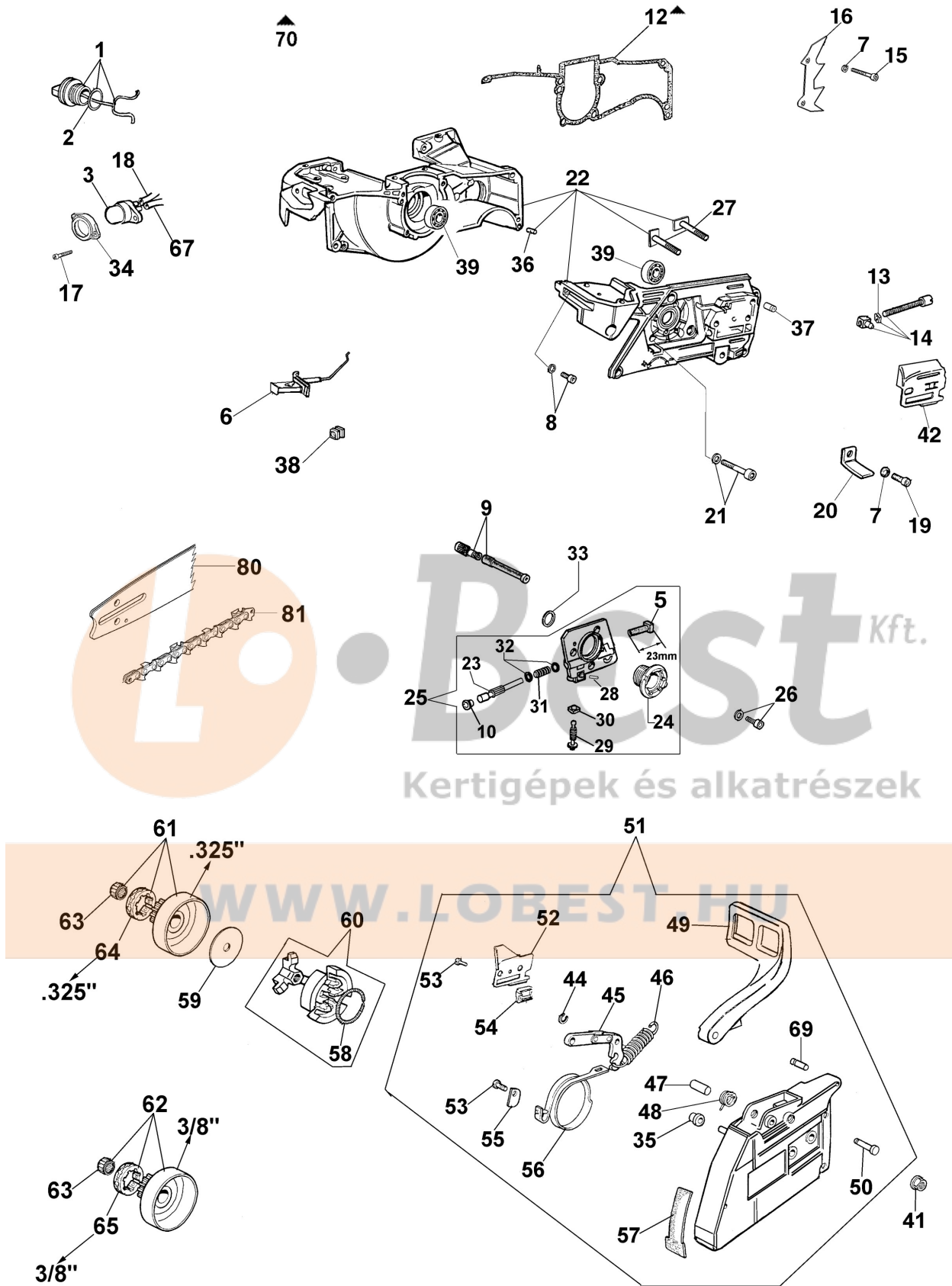


Illustration Crankcase and chain brake

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	50080150R	Tank cap			arancione/orange	
2	1	099900090R	Ring				
3	1	50010032R	Air purge				
5	1	50010163R	Tube				
6	1	50020086R	Starter lever				
7	8	3833073R	Washer				
8	1	3891053R	Screw				
9	1	097000147AR	Oil suction				
10	1	097000078	Cap				
12	1	50010047AR	Gasket				
13	1	50010079	Clamp				
14	1	50010151	Chain tensioner				
15	2	3891063R	Screw				
16	1	50010050BR	Spike				
17	1	3960106R	Screw				
18	1	61250228R	Tube				
19	1	3891036R	Screw				
20	1	50250226R	Clamp				
21	4	3891054R	Screw				
22	1	50022083CR	Crankcase assy				
23	1	097000069B	Piston pump				
24	1	50010036AR	Worm gear				
25	1	50012138	Oil pump				
26	3	3891015R	Screw				
27	2	50010301R	Screw				
28	1	097000062	Plug				
29	1	50010037	Screw				
30	1	097000068	Clamp				
31	1	097000071A	Spring				
32	2	097000070	Washer				
33	1	50010044	Washer				
34	1	50010175	Guard				
35	1	006000300	Bushing				
36	1	3023008R	Plug				
37	1	097000229R	Breather valve				
38	1	097000057R	Grommet				
39	2	3034012R	Bearing				
41	2	50010148R	Nut				
42	1	50010010AR	Plate				
44	1	3026003R	Ring				
45	1	097000146	Lever				
46	1	099900152AR	Spring				
47	1	097000107	Plug				
48	1	50010088AR	Spring				

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Illustration Crankcase and chain brake

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
49	1	50020075AR	Guard				
50	1	097000106R	Plug				
51	1	50022018R	Chain cover assy				
52	1	50070124AR	Plate				
53	3	3960045	Screw				
54	1	50070149R	Guard				
55	1	50010084	Plate				
56	1	50010039R	Brake band				
57	1	50010353R	Deflector				
58	1	004900137BR	Spring				
59	1	375100012AR	Washer				
60	1	50012023BR	Clutch				
61	1	50012050	Clutch drum				
62	1	50022034	Clutch drum				
63	1	3037016R	Bearing				
64	1	094500046R	Ring				
65	1	006100730R	Ring				
67	1	61350329R	Tube				
69	1	50010243R	Pin				
70	1	50012052B	Gasket set				
80	1	50012036R	Bar 18" - 46 cm				
80	1	50022010R	Bar 18" - 46 cm				
80	1	50022011R	Bar 20" - 51 cm				
81	1	30629007A	Chain .325" x .058" (1,5mm) - 72 links				
81	1	30629001A	Chain .3/8" x .058" (1,5mm) - 68 links				
81	1	30629002A	Chain .3/8" x .058" (1,5mm) - 72 links				

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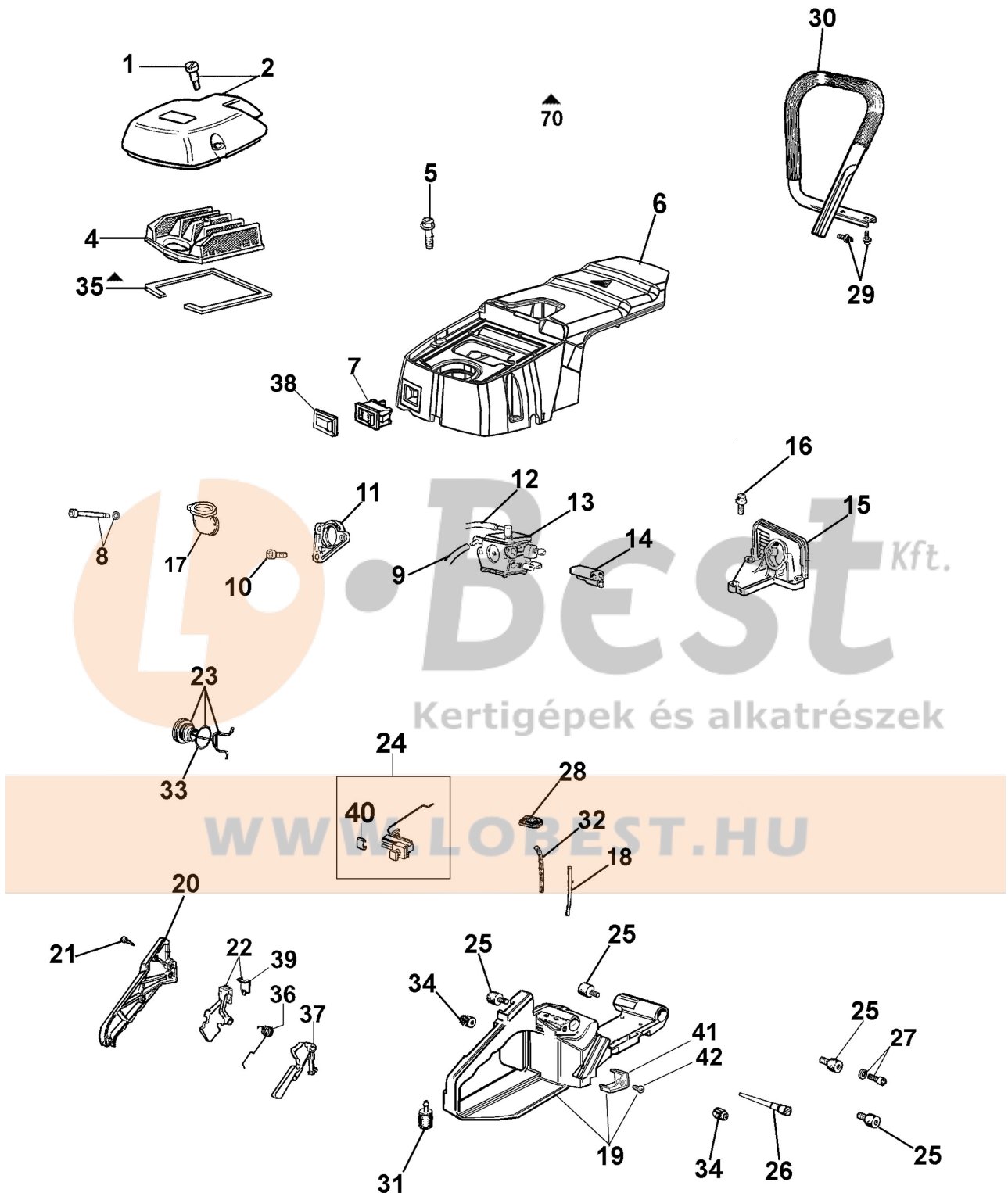
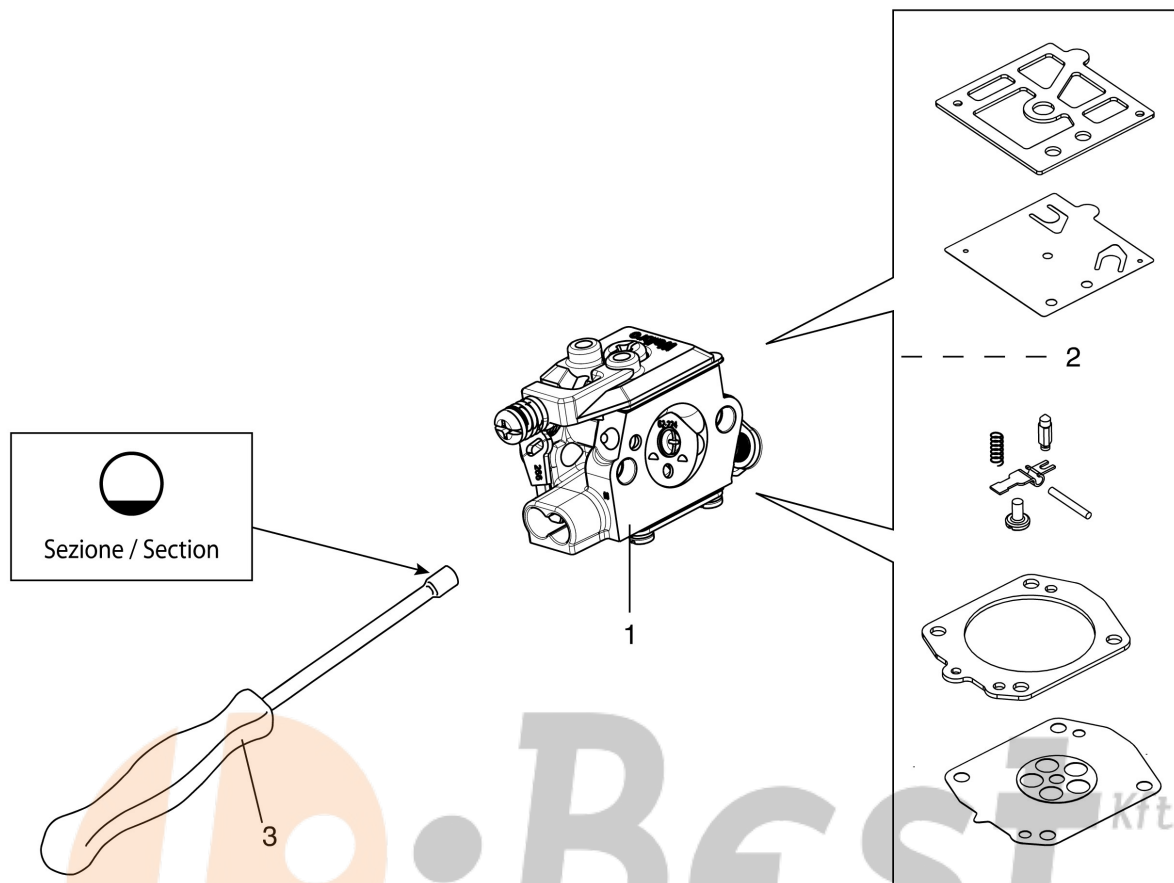


Illustration Tank and air filter

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	093000468AR	Screw				
2	1	50020082AR	Cover				
4	1	098000092R	Air filter nylon				
5	1	3891048R	Screw				
6	1	50020116R	Engine cover				
7	1	2317021R	Switch				
8	2	3891054R	Screw				
9	1	098000319AR	Tube				
10	3	3893060R	Screw				
11	1	50010028R	Flange				
12	1	52040091R	Tube				
13	1	50020105R	Carburetor kit HDA-350				
14	1	50020106R	Screw guide				
15	1	50010017AR	Support				
16	3	3860129R	Screw				
17	1	50010027R	Manifold				
18	1	61350329R	Tube				
19	1	50020097HR	Fuel tank				
20	1	50020085BR	Cover				
21	3	3960032R	Screw				
22	1	098000406	Throttle lever assy				
23	1	50340265R	Cap			arancione/orange	
24	1	50020117R	Throttle rod				
25	4	097000038AR	AV-mount				
26	1	099900083BR	Breather valve				
27	4	3891036R	Screw				
28	1	50010029R	Grommet				
29	1	3893001R	Screw				
30	1	50250165AR	Handle				
31	1	50010218R	Fuel filter				
32	1	098000319AR	Tube				
33	1	099900090R	Ring				
34	2	50010061R	AV-mount				
35	1	097000056R	Gasket				
36	1	097000028R	Spring				
37	1	50200040R	Lever				
38	1	2317013R	Guard				
39	1	50010150R	Plate				
40	1	52010134R	Plate				
41	1	50250025R	Guard				
42	1	3960098R	Screw				
70	1	50012052B	Gasket set				



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Illustration Carburetor HDA-350

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	50020105R	Carburetor kit HDA-350				
2	1	2318673	Repair kit				
3	1	3052036R	Special screwdriver "D-style" type				



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